BH-USA

EVERYTHING FOR YOUR DOCK & PIER

Galvanized Signature Series Cradle
Assembly Guide

Tools Required

▸ Impact Driver
▸ Drill
▸ 3/8" wood drill bit
▸ 1/4" Allen head drives for impact
▸ 5/16" Allen head driver for impact
▸ Hammer
▸ 3/8" socket set

Parts Included

✔ 4 - 60" PVC Guide Posts W/ Caps
✔ 4 - 48"Black Guide Post Bumpers
✔ 4 - Cable Saver Mounts
✔ 48 - 5/8" Stainless set screws
✔ 24 - 1/2" Stainless set screws
✔ 12 - 3/8" Carriage bolts w/ 1 nut and washer per bolt
✔ 2 - Side Rails
✔ 4 - Cable Savers
✔ 1 - Rear Cross Member
✔ 1 - BC Cross Member
✔ 1 - FC Cross Member
✔ 1 - Front cross member
✔ 2 - Center bunks 2' x 6' x12
✔ 2 - Side Bunks 2' x 6' x 8'

Step #1
Lay **outside rails**, all **four** cross members and cable saver mounts in the **desired location**; cross members should be evenly spaced on the side rails, actual location will vary depending on watercraft. *(See attached drawings for details)*

Step#2
Slide side rails through cross members and cable saver mounts in the desired location; cross members and cable saver mounts to the side rails using the supplied **5/8" set screws** will be threaded through the tapped holes in the cross members and lifting straps *(two set screws per location)*. Use the impact to tighten all set screws after they are in the final position. **Use care to prevent cross threading of the set screws.**

Step #3
Layout the center bunks and side bunks on the **telescoping bunk brackets** located on the cross members. Drill out bunks and attach them with the provided **3/8" carriage head bolts**. Be sure to tighten up the bolts and countersink them into the carpeted bunk in order to **avoid damaging** the hull of the boat.

Step #4
Position the bunks to the desired location for the boat you are lifting, use an impact and the **1/4": Allen head** to secure the **1/2" set screws** in the telescoping bunk bracket base. Each bracket will require **two 1/2" set screws** threaded through the tapped **holes in the bracket.**

Step #5
Be sure to hand tighten all set screws to ensure they are adequately tightened.

Front Cross Member

Center Bunk

FC Cross Member

BC Cross Member

Cable Savers

Side Rails

Cable Saver Mount

Rear Cross Member

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Side Bunk

2' x 6' x 8'

2' x 6' x 12'

Center Bunk

Cable Savers

Cable Saver Mounts

BC Cross Member

Rear Cross Member

Front Cross Member

FC Cross Member

Side Rails

2' x 4' x 12'

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